Systems 2021



New generation of leading CAD/CAM technologies

mes-icore competence in dental solutions

www.imes-icore.de

CORITEC machine portfolio

The

UUNIEU	machine										
The new genera	tion of machi	nes									
									STREET,		
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	and the second sec									a manual	
	COR TEC	COBIEC	COR TEC COR TEC	COR TEC COR TEC	CORTEC	COR TEC C	CORTEC	CORTEC	CORTEC	COR TEC COR	R TEC COR TEC
	one	cortec one t	150i dry eco 150i dry / PRO	250i dry 250i	250i Loader PRO	350i 350	ioi Loader		50i Loader PRO/PRO	► 650i 650i	Loader 350i PRO robot
Technical data											
number of axes	4	5	5	5	5 + 1	5	5 + 1	5	5 + 1	5 5	+ 2 5 + (6-axis-robot)
number of tool positions	6	10	10	12	16	20		2	0	32 (HSK 25)	20 (per machine)
Pmax~	0.75 kW	0.75 kW	0.75 kW	0.4 kW	0.75 kW	1 kW		PRO: 1 kW	·	3.2 kW	1 kW
maximum spindle speed	100.000 rpm	100.000 rpm	100.000 rpm	60.000 rpm	100.000 rpm	60.000 rpm		PRO ⁺ : 2.6 kV		50.000 rpm Linear-/ torque drive,	60.000 rpm AC-servo drives with
axle drive	microstep drives manual	microstep drives manual	microstep drives manual	microstep drives manual	microstep drives	AC-servo drives with er manual a	automatic	AC-servo drives wit manual	automatic	Absolute length measuring s	ystems absolute encoder omatic
blank change/number of blank holder	1-3-times block material	1-3-times block material	1-fold blank holder	1-fold blank holder	up to 6 blank holder		2 blank holders		up to 12 blank holders		lank holders up to 21 blank holder per machine
zero point clamping system		-	-		✓	optional	$\checkmark\checkmark$	$\checkmark\checkmark$	$\checkmark\checkmark$	√√	
dry processing	<u></u>		\checkmark		√√	√√		√		√√	√√
wet processing	<u></u>	√√	- 🗸	- 🗸	√√	√√				√√	√√
blank processing 98/98,5mm					√√	~		√		V	_
block processing (CAD/CAM blocks)	$\checkmark\checkmark$	√√	√ (dry) ✓√	V (dry)	√√	√√				√√	√√
base structure	aluminium cast	aluminium cast	aluminium cast	granite / aluminium / steel	aluminium cast	aluminium / steel		polymer cor	crete / steel	granite/steel	polymer concrete/steel
Materials	/								· /		
zirconium oxide / aluminium oxide	✓	✓	\		\	√√		√		√√	//
PMMA/resins/PEEK/ composite/wax	\checkmark	\checkmark	$\checkmark\checkmark$	$\checkmark\checkmark$	\checkmark	$\checkmark\checkmark$		\checkmark		√√	$\checkmark\checkmark$
glass ceramics / hybrid ceramics	$\checkmark\checkmark$	$\checkmark\checkmark$	- 🗸	- 🗸	√√	√√		$\checkmark\checkmark$	\checkmark	\checkmark	√√
sintering metal	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark		V		\checkmark	\checkmark
chrom cobalt	√ *	√ *	√ *	<u> </u>	√ **	\checkmark		<u></u>	\checkmark	√√	√√
titanium	√ *	✓ *	- 🗸 🔨	- 🗸 *	√ **	\checkmark		\checkmark	\checkmark	\checkmark	\checkmark
Applications											
coping/crown/inlay/onlay	$\checkmark\checkmark$	$\checkmark\checkmark$	\checkmark	√√	√√	\checkmark		✓		\checkmark	_
bridges up to 3 units	$\checkmark\checkmark$	√√	\		√√	√√				√√	_
bridges up to 14 units		-			√√	~		√ `		V	_
telescopic crowns		-	V (PEEK)	✓ (PEEK)	V (PEEK)	~		✓		V	√√
therapeutic splints (bite splints)		-	<u></u>		<u> </u>	~		√		V	√√
tooth models		-	<u></u>		<u> </u>	<u></u>		√			_
removable partials	-	-			<u> </u>	<u></u>		√		√√	_
abutments on titanium adhesive basis	<u> </u>	✓			√	√√		√		√√	
prefabricated abutments of Ti/CoCr	<u></u>	✓	- 🗸	- 🗸	✓	√√		√		√√	_
one-piece abutments (Zr, resins)	✓	✓	\checkmark	\checkmark	✓	<u> </u>		√		√√	√√
one-piece abutments (CoCr, titanium)		-	-		-	✓		√		√√	√√
bar structures / one-piece abutments bridges on implants	-	-	-	-	-	\checkmark		√		$\checkmark\checkmark$	$\checkmark\checkmark$

🗸 suitable - not available

* prefab-abutments possible with adapter

** In preparation

The CORITEC System

Optimally matched machines and consumables guarantee effective production processes and lead to a new quality awareness. From our more than 15 years of experience in the dental market, the 5th generation has now grown with a series of 10 different milling systems. This makes imes-icore GmbH the only company in the world to offer a solution optimally tailored to its customers for virtually every milling center, laboratory and practical size. In addition, we offer you not only individual components, but coordinated complete solutions, with which you already on the first day process-reliable production chain with the CAD/CAM system. For these complete solutions you can alwys contact our support.



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Applications

Model milling Baumann system
Milled implant models
DESS Abutment Holder
NT-Preform® Abutment (nt-trading)
PreFace® Abutment (Medentika)
DDSoldiConnect® (Dental Direkt)
Therapeutic Splints

Milling of Models casts Grinding of CAD/CAM blocks Implant-supported bridges and bars/ one-piece abutments BioHPP elegance prefabs Hybrid machining - sintering and remilling Manufacture of dental prostheses open blank holder (C-Clamp)

Materials

50 COR TEC Materials

49

53

Company

52 Sales and support partner worldwide

Location

CORITEC one

THE INTELLIGENT PRACTICE LAB SOLUTION

The new CORITEC one^w machine is a perfect choice for processing all common designed CAD/CAM blocks. With the new extremely stable axis kinematics, the machine is also capable to mill prefabricated abutments.

HIGHLIGHTS

- Novel, closed mono-block cast body for stability and precision
- Autarkic operation without external required compressed air
- Optimized for the integrated CAD/CAM workflow •
- Very fast grinding and milling process
- Short payback period

Further details can be found in our product brochure.

- High precision due to integrated temperature compensation
- Machining of all common material blocks and prefabricated abutments
- Minimal footprint
- No external PC required
- Auto-Calibration*
- Automatic cleaning function*











*In preparation



CORITEC onet

THE EXTENDED CHAIRSIDE MILLING SYSTEM

The CORTEC one⁺ is the high-end model in the chairside area. Due to the 5-axis simultaneous technology, the C-Clamp holder and the blank holder can be integrated in addition to the single universal holder. This generates new application possibilities and more flexibility for creating the expected tooth restoration. The compact and stable basic design of the machine enables precise work in block and blank shapes.

HIGHLIGHTS

- Novel, closed mono-block cast body for highest stability and precision
- No external PC required
- Half-open blank holder "C-Clamp" (optional)
- High precision due to integrated temperature compensation
- Self-sufficient operation without external required compressed air
- Short amortization period
- Minimal footprint
- Auto calibration*
- Automated cleaning function*
- Turn-milling-grinding-processing possible





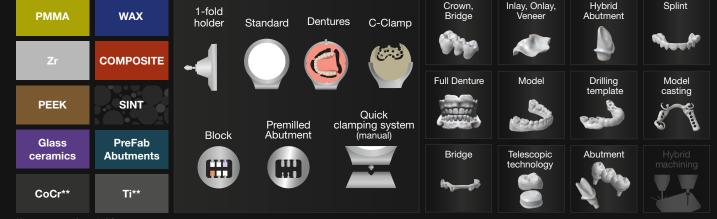






*In preparation





CORITEC 150i PRO

THE FLEXIBLE MILLING SYSTEM IN CONFINED SPACES

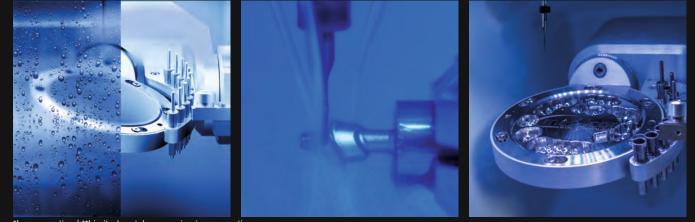
The extremely stable design of the mono-block cast body enables precise machining in round and block form. The machine's small dimensions and 5-axis simultaneous technology offer a unique ratio of machine size and functionality. Convince yourself of the performance of the COR TEC 150i for your laboratory!

HIGHLIGHTS

- Novel, closed mono-block cast body for highest stability and precision
- No external PC required
- Half-open blank holder "C-Clamp" (optional)
- Ionizer inclusive
- Wet and dry machining possible
- High precision due to integrated temperature compensation

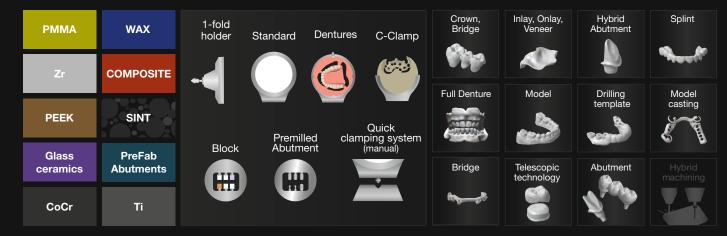
Further details can be found in our product brochure.

- Minimum external compressed air, only 3 bar required
- Short amortization period
- Minimal footprint
- Auto calibration*
- Automated cleaning function*
- Metal processing**
- Turn-milling-grinding-processing possible



*In preparation | **Limited metal processing in preparation





CORITEC 250i/250i dry

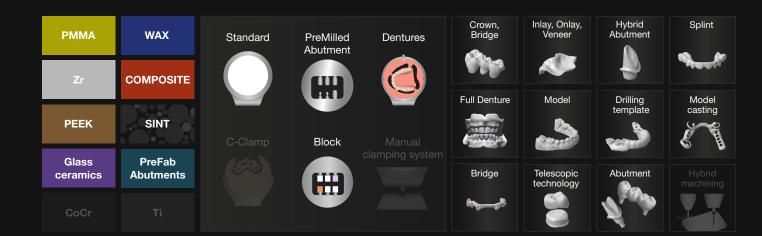
THE PROVEN 5-AXIS SYSTEM

The CORTEC 250i and CORTEC 250i dry machine systems are the most frequently used CAD/CAM systems in the field of zirconium dioxide, PMMA, Wax or glass ceramics. Thanks to the 5-axis simultaneous technology, these machines can also produce complex dental prostheses with diverging stumps and undercuts in the highest quality without reworking.

HIGHLIGHTS

- 5-axis machining systems with up to ±30° axis orientation
- Tool runtime control/breakage control
- Integrated cooling circuit for cooling lubricant
- Compressed air and coolant level monitoring
- Metalworking for PreFab Abutments
- 60.000 rpm spindle and double torque
- Machining of zirconium, PMMA, wax, plastics, grindable board materials
- Also available as (DRY) version
- High precision due to integrated temperature compensation





Further details can be found in our product brochure.







CORITEC 250i Loader PRO

AUTOMATION IN THE SMALLEST SPACE

The compact 5-axis milling machine opens up a completely new machine segment at an attractive price-performance ratio. It offers automation and 5-axis simultaneous machining of circular blanks and blocks in the smallest space and. The milling system is equipped with a fully automatic 16-fold tool magazine with 3 mm milling tools and an integrated touch-screen monitor, which facilitates an intuitive operation in conjuction with the new SmartControl[™] software. The fully automatic 7-fold (optional 9-fold) blank changer offers the possibility to process all common materials of the dental industry, an automated production is therefore feasible. The CORTEC 250i Loader **PRO** is the perfect solution for technicians who want to create their daily work more independent!

HIGHLIGHTS

- Novel, closed mono-block cast body for stability and precision
- 7-fold blank changer (optional 9-fold)
- 16-fold tool changer
- Blank and tool magazine exchangeable
- Wet and dry machining possible
- Control PC with touchscreen integrated
- 3-fold integrated ionizer

Further details can be found in our product brochure.





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compensation

Minimal footprint

Auto calibration

Metal processing

High-frequency spindle

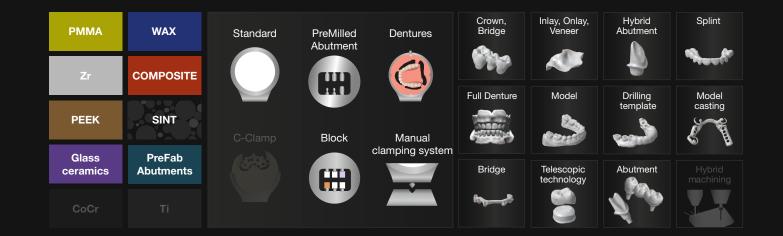
Automated cleaning function



Processing of prefabricated abutments

High precision due to integrated temperature









CORITEC 350i/350i Loader

THE AUTOMATED ALL-IN-ONE SOLUTION

The CORITEC 350i is a machine concept that meets all modern requirements for CAD/CAM machining. Thus, processing of all relevant blank materials from cobalt chrome, titanium, zirconia, plastics, block materials and new future materials is largely possible without limitations on a single machine system. The CORITEC 350i Loader is also equipped with a fully automatic blank changer, which enables automated production (for up to 12 blanks).

HIGHLIGHTS

- Base structure made of steel/aluminum
- Integrated wet and dry processing
- Stable 6 mm shank tools
- High precision due to integrated temperature compensation

Further details can be found in our product brochure.





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Zero-point clamping system for precise

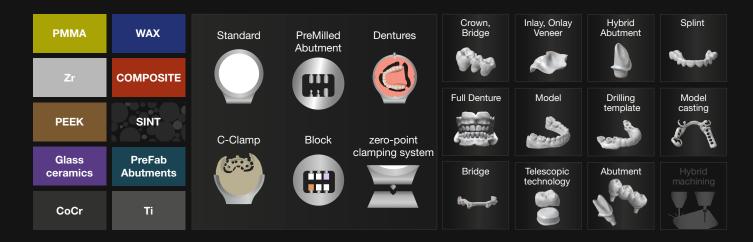
repositioning of blanks and adapters

Integrated PC and touch display

(PreFab, C-Clamp, etc.)

20-fold tool changer





CORITEC 350i PRO/350i Loader PRO

THE PROFESSIONAL SOLUTION FOR HIGHEST DEMANDS

The high-definition dynamic servo motors with absolute measuring systems increase processing speed by up to 20 % while maintaining optimum precision. This makes the CORITEC 350i PRO suitable for the highest demands of a dental lab or milling center in a very compact design. The CORITEC 350i Loader PRO is also equipped with a fully automatic blank changer (for up to 12 blanks).

HIGHLIGHTS

- Revolutionary base structure of polymer concrete
- 5-axis, simultaneous machining
- Absolute measuring system in all axes
- New, high-dynamic servo drives for up to 20 % quicker processing

Further details can be found in our product brochure.





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Integrated PC and touch display

High precision due to integrated

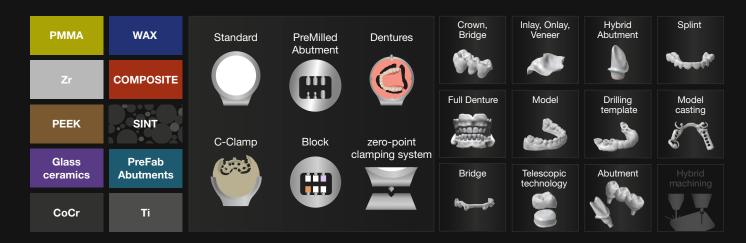
(PreFab, C-Clamp, etc.)

temperature compensation

Zero-point clamping system for precise

repositioning of blanks and adapters





CORITEC 350i PRO⁺/350i Loader PRO⁺

THE PLUS OF PERFORMANCE

As already implemented in the CORITEC 350i PRO, the CORITEC 350i PRO⁺ series was also equipped with high-resolution dynamic servo motors and absolute measuring systems. In order to take full advantage of this advanced technology, it is equipped with a powerful 2.6 kW spindle with 3-fold hybrid ball bearing (water-cooled). The CORITEC 350i Loader PRO⁺ with fully automated blank magazine also enables versatile machining of up to 12 blanks in unmanned operation.

HIGHLIGHTS

- Powerful 2.6 kW spindle with 3-fold hybrid ball bearing (water-cooled)
- Low vibration due to stainless steel holder •
- Absolute high-resolution measuring • systems in all axes
- Optimized for highest surface quality ٠
- 50% faster roughing •

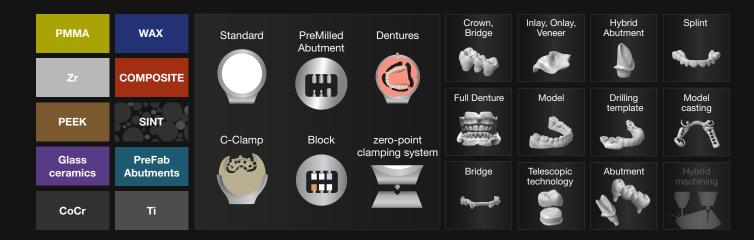
Further details can be found in our product brochure.

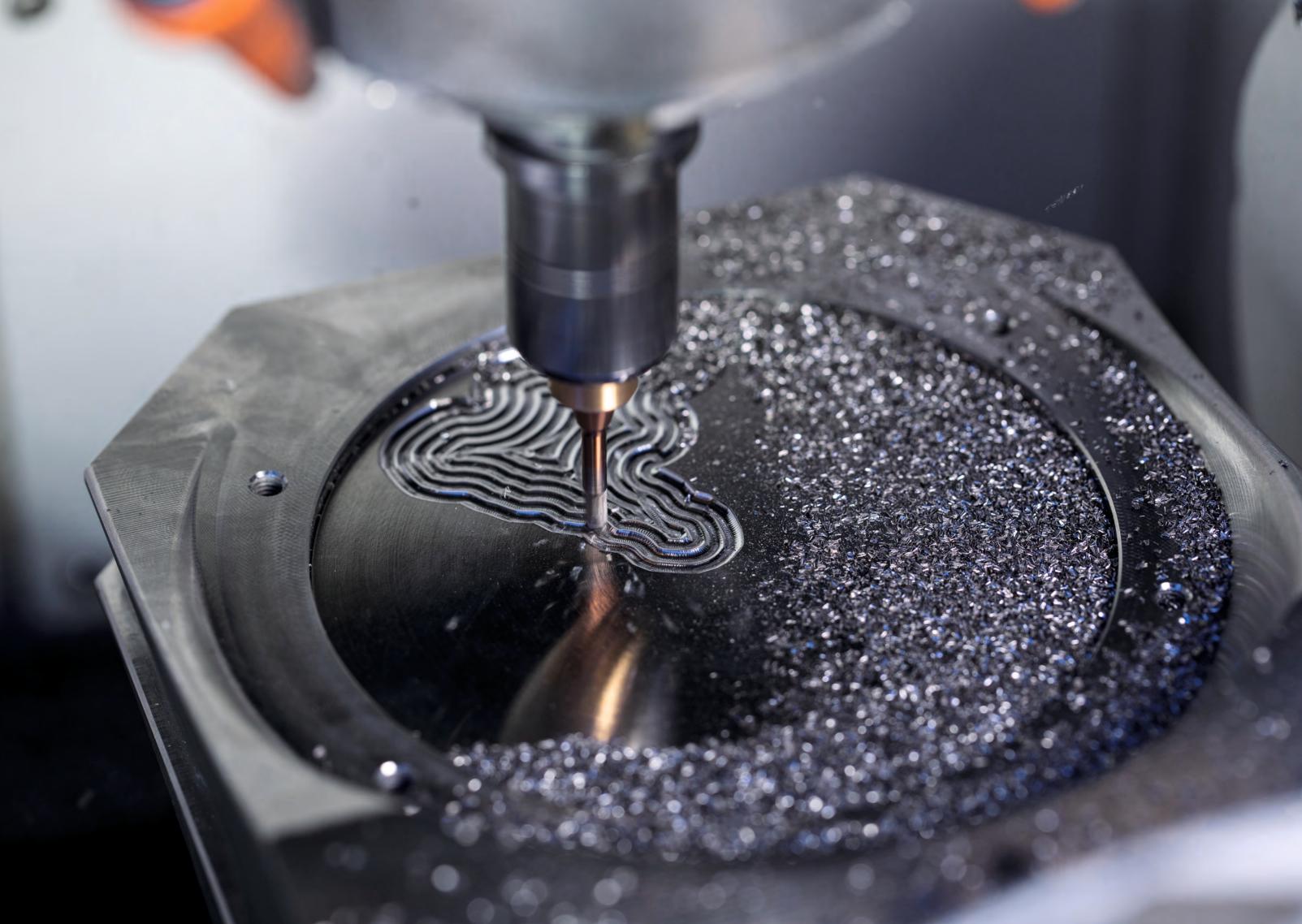


- Integrated PC and touch display •
- Zero-point clamping system for precise • repositioning of blanks and adapters (PreFab, C-Clamp, etc.)
- High precision due to integrated temperature compensation









CORITEC 650i/650i Loader

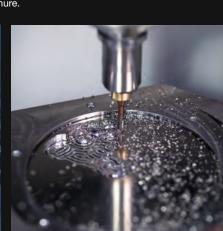
WITH FUTURE-ORIENTED TECHNOLOGY

The systems are equipped with the highest quality industrial milling machine technology such as granite construction, linear drives in the linear axes as well as torque motors in the rotary axes, digital absolute length measuring systems and powerful main spindle. The machine concept captivates above all by its precise, vibration-free and dynamic motion sequences in demanding and complex metalworking. The COR TEC 650i Loader includes a fully integrated automatic 16-fold blank changer. As a result, the machine system can be operated at full capacity around the clock without supervision, while maintaining high precision.

HIGHLIGHTS

- Solid axle construction made of polished natural granite for 5-axis simultaneous machining in high dynamics for highprecision milling results
- Absolute, high-resolution measuring systems in all axes (0.5 µm)

Further details can be found in our product brochure.



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High-frequency spindle up to

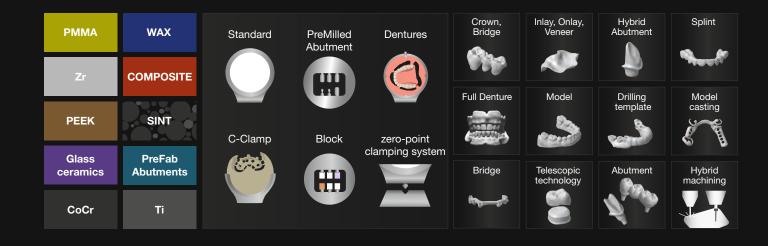
50.000 rpm and 3.2 kW with

temperature compensation

High precision due to integrated

HSK 25 tool holder





CORITEC 350i PRO robot

FULLY AUTOMATED IN PERFECTION

The high-end system CORITEC 350i PRO robot for milling centers has been realized on the latest generation of the CORITEC 350i series. All installed components are designed for precision, longevity and the latest technological standards. Thanks to the robot, the production system enables independent milling and equipping with up to 84 dental blanks of various types. It is also possible to realize individual series production or production of different subsections. Thus, materials milling, grinding, polishing or laser can be processed. The system is individually adapted to customer requirements and tailored to your needs together with you.

HIGHLIGHTS

- Fully automatic production line for all materials relevant to dentistry
- Robotic handling of machine loading and unloading
- Fully automated 24 hour production is possible

Further details can be found in our product brochure.





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Up to 84 dental blanks in the integrated

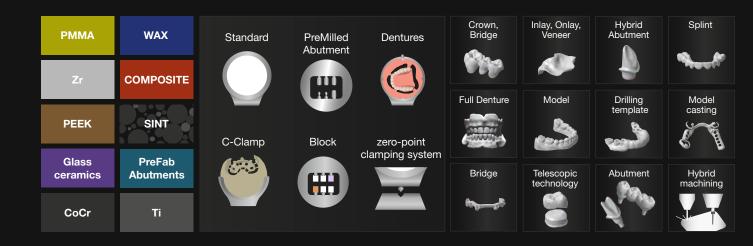
Laser processing optionally possible

High precision due to integrated

temperature compensation

material storage





CORITEC SmartControlTM

SMART CONTROL OF MACHINE SOFTWARE

SmartControl[™] – one touch ahead!

The newly developed control software "SmartControl[™]" enables absolutely intuitive operation of our milling machines. From selecting the job to milling or querying the machine status; the self-explanatory and optimized handling makes it possible to start operating the machine in the shortest possible time. Starting a milling process requires only two clicks - benefit from the smart time savings for your workflow!

FEATURES

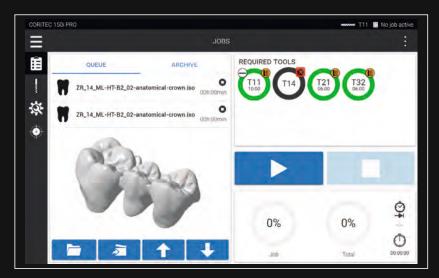
- Modern touch control design ٠
- Easiest operation through intuitive graphical user interfac ٠
- High end performance for imes-icore[®] machines
- Remote monitoring
- Job management with 3D preview ٠

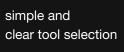
one/one+

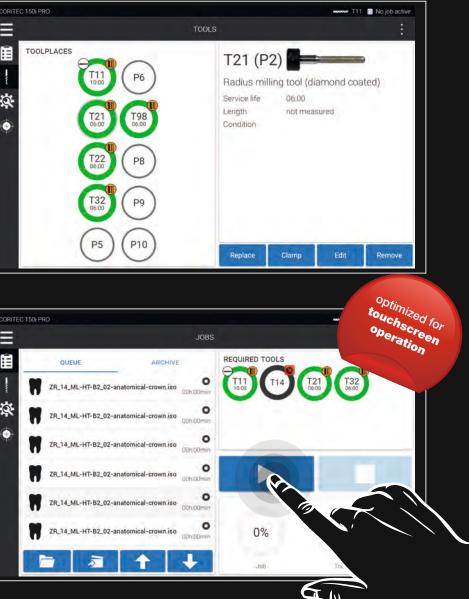
Multi-language support* ۲

Available for:

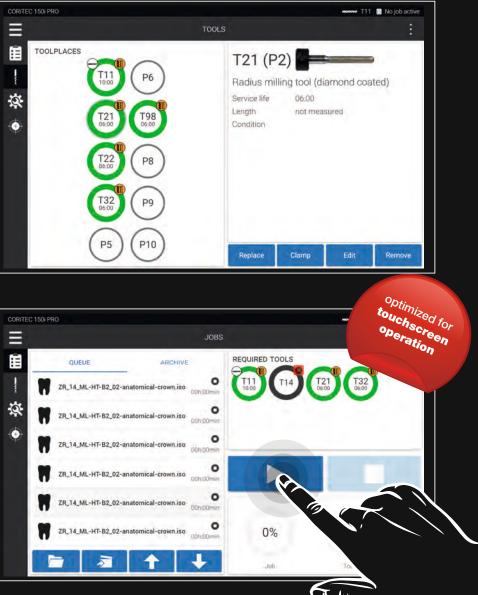
250i Loader PR 150i series







Overview Milling file selection with functions

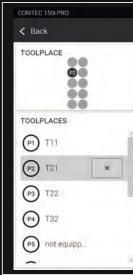


all necessary

Ideal tool management

Real-time preview

of the milling data



32

			T11 📓 No job a	ctive
		SELECT TOOL	Next	>
TOOL LIS	т			
0	T14	radius milling tool (diamond coated) D.3.0 mm L 14.0 mm 01:00 h		1
0	T15	radius milling tool (conical) D 3.0 mm L 4.0 mm 06:00 h	-	
0	T16	radius milling tool D 3.0 mm L 12.0 mm 06:00 h	-	
0	T17	shaft milling tool D 3.0 mm L 15.0 mm 06:00 h		I
0	T19	shaftmilling tool D 3.0 mm L 4.0 mm 02:00 h	-	-
0	T20	radius milling tool (conical) D 3.0 mm L 14.0 mm 02:00 h	-	
• P2	T21	grinding tool (diamond) D 3.0 mm L 15.5 mm 06:00 h		
		arinding tool (diamond)	-	14

CORITEC iCAM V5 smart

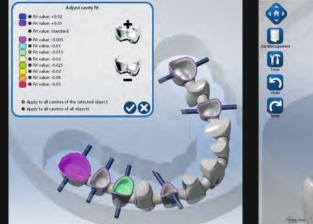
SMART HIGH END SOLUTION WITH PERFECT FLEXIBILITY

iCAM V5 smart is the high-end CAM solution from imes-icore®. The software enables high-precision milling data calculation in simultaneous 5-axis machining for best surface quality and fitting accuracy. Especially with hard materials such as glass ceramics, cobalt chrome or titanium, highresolution milling data are decisive for best fitting accuracy. In addition, the tool life is increased by smooth running of the machine during machining. Thanks to predefined milling strategies developed by imes-icore[®] for all materials and applications, the iCAM V5 smart provides you with a valuable CAM solution that increases the productivity of the CAD/CAM system.

HIGHLIGHTS

- 5-axis simultaneous machining and/or 3 + 2 machining to reach undercuts
- no annual license fees
- unlimited term •
- fully automatic and easy operations with "Wizard Workflow" •
- "ReFit"-Abutment exchange geometries
- placing retaining bridges across jobs





ReFit

Highly accurate abutment replacement geometries take the place of STL connection geometries. Optimized milling strategies for:

- High End fits
- Directly screwed abutments
- Directly screw-retained implant bridges/bars •

Nesting

- Auto Nesting
- Manual positioning
- Job-to-Job retaining bridge

Postprocessors:

Control of all CORITEC machines

Premilled abutment systems:

Continuous expansion of the libraries:

Geometry detection

Automatic STL data analysis to detect:

- Abutment geometries •
- Boreholes •
- Marginal contours

Design

- Modern and clear design •
- Optimized multi-layer display
- Simulation with collision control and •
- residual material display

Program version

Future-proof and updateable for expansion levels •

Workflow

- Minimal familiarization time •
- Error prevention through simple intuitive workflow

CORITEC SCANNER

COMPATIBLE WITH EXOCAD

CORITEC i3Dscan eco

Camera resolution	1.3 MP		
Measurement accuracy (acc to ISO 12836)	6 µm		
Measuring field (X x Y x Z) mm	80 x 60 x 85		
articulator scan	-		
Scan time complete pine	19 sec.		
Scan time single stump	32 sec.		
Scan time 3-unit bridge	48 sec.		
Texture	Monochrome texture scan		



CORITEC i3Dscan color

Camera resolution	1.3 MP		
Measurement accuracy (acc to ISO 12836)	6 µm		
Measuring field (X x Y x Z) mm	80 x 60 x 85		
articulator scan	\checkmark		
Scan time complete pine	16 Sek.		
Scan time single stump	33 Sek.		
Scan time 3-unit bridge	45 Sek.		
Texture	Color texture scan		



CORITEC i3Dscan color HR

camera resolution	2.8 (1.4) MP		
Measurement accuracy (acc to ISO 12836)	6 µm		
Measuring field (X x Y x Z) mm	80 x 60 x 85		
articulator scan	\checkmark		
Scan time complete pine	18 Sek.		
Scan time single stump	35 Sek.		
Scan time 3-unit bridge	50 Sek.		
Texture	Color texture scan		



зshаре⊳ **DENTAL-SCANNER**

3shape E1 / E2 / E3

Camera resolution	2 x 5 MP cameras
Measurement accuracy (acc to ISO 12836)	10 µm / 1
Scan time complete pine	40 / 30
Scan time single stump	25 / 80
Scan time 3-unit bridge	130 / 90
Texture	n/a / B8

3shape D1000

camera resolution	4 x 5 MP cameras, Blue LED Multiline		
Measurement accuracy (acc to ISO 12836)	5 µm / 8 µm		
Scan time dental arch	16 sec.		
Scan time stump	15 sec.		
Scandauer fuller dental arch	65 sec.		
Texture	Color		

3shape D2000

camera resolution	4 x 5 MP cameras, Blue LED Multi		
Measurement accuracy (acc to ISO 12836)	5 μm / 8 μm		
Scan time dental arch	16 sec.		
Scan time stump	15 sec		
Scan time fuller dental arch	65 sec.		
Texture	Color		

as, Blue LED Multiline 10 µm / 7 µm 0 / 24 sec. 0 / 18 sec. 0 / 80 sec. 3&W / Color





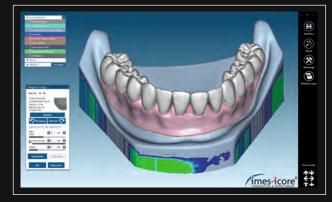
Itiline



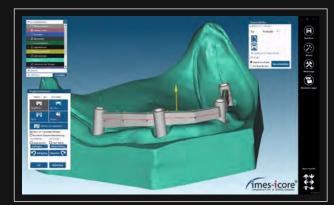
exocad

HIGHLIGHTS

- All common indications and functions
- Photorealistic 3D rendering and high-guality color texturing
- PartialCAD for the design of model casting prostheses
- Extensive free implant system library (also for prefabricated abutments)
- Sending 3D previews via dentalshare webview
- Simulation of jaw movement and determination of dynamic occlusion using a virtual articulator
- Large selection of attachment shapes, for attachment to the construction ۲ or for subtraction from the construction
- One-piece individual abutments, directly screw-retained implant bridges and implant bars
- Extensive library of beautiful natural teeth
- Reliable updates and high stability
- No licence fees; therefore no running costs



exocad is a dental CAD software proven a thousand times over: Ideal for beginners, powerful in expert hands. The dental CAD software convinces by speed and intuitive operation. In combination with our i3Dscan series, the user is offered an ideal CAD solution without restrictions. The CAD workflow is exactly oriented to the dental technical workflow for the construction of dental restorations. This means that even inexperienced users can easily access digital dental technology. exocad was developed in close cooperation with experienced dental technicians and software specialists. The ergonomic and wizard-guided user interface can be easily adapted to the user's skills and is therefore highly accepted by beginners as well as by experts.



With exocad DentalCAD you can rely on a reliable and stable software with which you can easily handle complex cases in addition to the standard indications such as crowns, bridges, inlays/onlays/veneer and telescopes. Simply expand your exocad DentalCAD standard version according to your needs and choose from many add-on modules such as splint, implant, bar, virtual articulator, ModelCreator or PartialCAD for even more comprehensive indications. As an exocad user, you are at the cutting edge of technology.

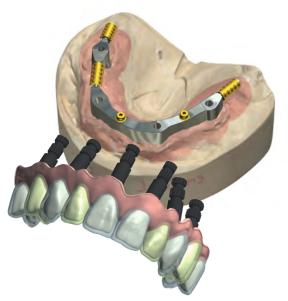
3shape⊳ CAD-SOFTWARE

HIGHLIGHTS

- All common indications and functions
- Photorealistic representation of the construction in real time
- High flexibility through the use of add-on modules via CAD points
- Mirroring of existing teeth into the running construction
- 3shape articulator holder for scanning with articulator (E-Series)
- Extensive free implant system library (also for prefabricated abutments) •
- Simulation of jaw movement using a virtual articulator •
- Construction of Bite splints using the free "3shape Splint Designer" module
- One-piece individual abutments, directly screw-retained implant bridges and implant bars
- Maximum possibilities due to server-client installations and two-user license options
- Unlimited software updates to stay on the cutting edge of technology







Thanks to many years of experience in the field of dental scanners and CAD, 3shape Dental System offers one of the most powerful CAD design systems in the world. In a mature and intuitive workflow, 3shape combines an efficient workflow from 3D scanning and CAD design to structured order management and helpful communication tools. In addition to standard applications such as crown/ bridge design, telescopic crowns and inlay/onlay/veneer, the user is provided with a range of additional modules such as Abutment Designer, Removable Partial Design, Implant bridges and bars, Model Builder, Implant Bridge and Implant Bridge Design module, rail module etc..

A custom-made material configuration of integrated CORITEC materials as well as an open STL interface guarantee optimal and precisely results for all imes-icore® machine types. 3shape also offers an extensive portfolio of desktop and intraoral scanners, from which the user can choose the one that best suits his needs and application areas. Thanks to unlimited software upgrades, the user always has access to the latest technologies and functionalities.

CORITEC Sintering Furnaces

iSINT eco

The iSINT eco stands for economy and offers high-quality technology, matching accessories for high standards at a fair price. Compact and with a small footprint, the iSINT eco sintering oven still has sufficient capacity for a sintering bowl Ø100 mm for approx. 25 units. The door stop can be mounted right and left.

iSINT PRO

A larger sintering capacity of up to 80 single crowns is offered by the new iSINT PRO. With a heating system with four high-quality molybdenum disilicide (MoSi2) heating elements, you can choose between conventional long-term sintering or SPEED sintering at a rate of up to 99°C/minute. The iSINT PRO is controlled by a simple and convenient program control. The programs are displayed on a 4-line LCD display. A timer function for overnight sintering or the use of pre-drying programs for shaded zirconium restorations offer further options. In addition, three service programs are available for easy maintenance of the sinter furnace.



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0610

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SINTEROFS IN COMPARISON

	iSINT eco	iSINT PRO
Number of heating elements	4	4
Display	7-Segment	4-line LCD
Number of program memories	9	30
Combustion chamber capacity	1 x 100	2 x 120
max. heating rate in °C/min	30	99
Power in W	1300	3200
Lift function	No	Yes
Speedsintering	No	Yes

Special solutions with technology partners

CORITEC 650i FOR HYBRID PROCESSING

With the high-precision CORITEC 650i machine, technology partners have developed a special process to re-mill work that was previously produced in the SLM process with high precision. This allows e.g. build highly complex web constructions made of various materials such as titanium or CoCr in advance in the SLM process, and subsequently rework interfaces with the CORITEC 650i for the perfect fit and surface finish. This procedure is implemented in a special WorkFlow, in which a 3D probe is integrated in the COR TEC 650i. The touch probe determines the exact position and position of the SLM building board. Using 3D measurement functions of the CAM software, the fit and interface areas of the restorations on the SLM plate can then be precisely milled with the COR TEC 650i. This method can be used in principle with any SLM systems and with different CAM systems in combination with the CORITEC 650i

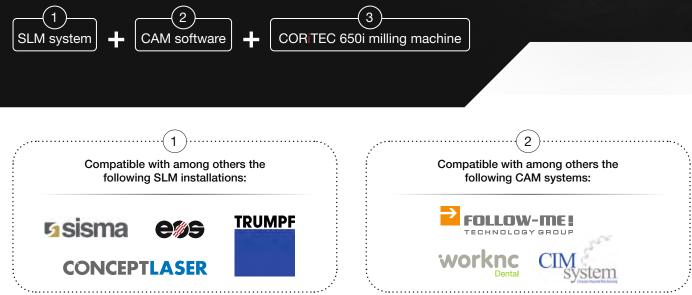


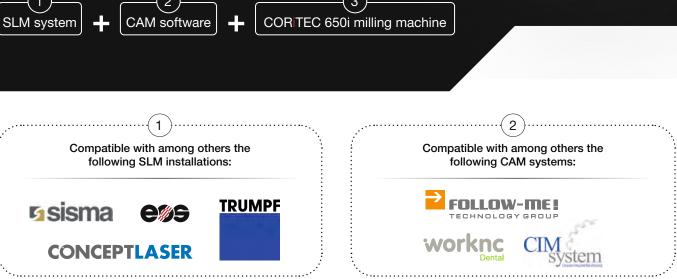


Precise 3D measurement in the CORITEC 650i

CAM strategies for precision areas

With the 3D probe, a controlled measurement is made via reference points in order to determine deviations, displacements and rotations. In the background, the imes-icore® 3D measurement software calculates the values and writes them back to the CAM software to implement the corrections.





CORIDRY

The CORiDRY pre-drying device ensures rapid and uniform drying of the colored zirconium dioxide frameworks through air circulation. The device is CE-certified and easy to use. No staining thanks to even drying; Pre-drying in the sintering furnace is not necessary; this reduces the wear of heating elements in the sintering furnace. Two heating levels up to a maximum of 70°C.





Milling results with high surface quality

CORITEC suction systems



iVAC silent

Volume: 8 liters (dust drawer) Volume flow: 160 m³/hr Special features: suitable for machine tables T0, T1 and T2; quiet running; very compact; Self-cleaning by vibration



iVAC silent PRO

Volume: 8 liters (dust drawer) Volume flow: 240 m³/hr Special features: suitable for machine tables T1 and T2; quiet running; very compact; Self-cleaning by vibration

iVAC eco+

Volume: 25 liters (filter bag) Volume flow: 260 m³/hr Special features: suitable for all machine tables T1 and T2; quiet running

> CORITEC 150i* CORITEC 250i**



iVAC PRO+

Volume: 15 litres (dust drawer) Volume flow: 280 m³/hr Special features: High-performance industrial standard; compressed air self-cleaning system

> CORITEC 350i*** CORITEC 650i****

	iVAC silent	iVAC silent PRO	iVAC eco+	iVAC PRO⁺
Volume flow	160 m³/hr	240 m³/hr	260m³/hr	280m ³ /hr
Output	480 W	1610 W	1200 W	1200 W
Filter system	Teflon filter cartridge, automatic cleaning feature	Teflon filter cartridge, automatic cleaning feature	dust drawer, HEPA filter	Teflon filter cartridge, automatic cleaning feature
Filter volume	8 liters	8 liters	25 liters	15 liters
W x D x H (mm/inch)	245 x 500 x 440/ 9.7 x 19.7 x 17.3	270 x 540 x 535/ 10.6 x 21.2 x 21.1	440 x 460 x 750/ 17.3 x 18.1 x 29.5	350 x 350 x 1000/ 13.8 x 13.8 x 39.4
Supply voltage	230 V	115 V/230 V	115 V/230 V	115 V/230 V
Suitable for	CORITEC one/one+ CORITEC 1501*	CORITEC one/one+ CORITEC 150i*	CORITEC one/one+ CORITEC 150i*	COR TEC 150i* COR TEC 250i**

CORITEC machine tables

The undercounters, specially developed for the needs of the various machine types, impress with their sturdy design as well as their attractive appearance. The machine tables have sufficient floor space. Stable rollers ensure optimum stability and easy movement of the devices. Drawers. cable ducts and a cabinet for the integration of appropriate extraction systems are already provided.

Machine Table T0

WxHxD 422 x 900 x 540 mm 16.6 x 35.4 x 21.3 inch

CORITEC one series CORITEC 150i series







CORITEC 250i**

CORITEC 350i***

CORITEC 250i**

CORITEC 350i***

Machine Table T1

WxHxD 770 x 930 x 790 mm 30.3 x 36.6 x 31.1 inch

CORITEC 250i/250i dry CORITEC 350i CORITEC 350i PRO

Machine Table T2

WxHxD 1060 x 930 x 790 mm 41.7 x 36.6 x 31.1 inch

CORITEC 250i Loader PRO CORITEC 350i Serie

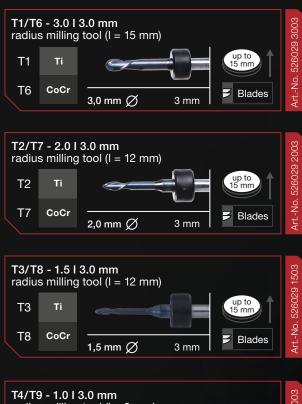
Cutters & grinders 3 mm shaft

Customized solutions optimized for the particular materials and equipment

250i

250i Loader PRO

For models: one/one+ 150i











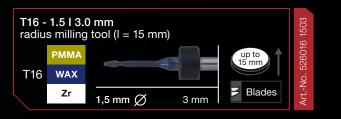


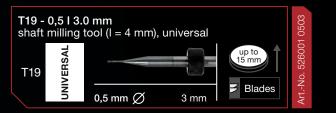


		- 2.5 I 3.0 mm g tool (diamone			3 2503
T13	Zr			up to 25 mm	26010
T40	SINT				No. 52
T50	COMP	2,5 mm Ø	3 mm	Blades	ArtN









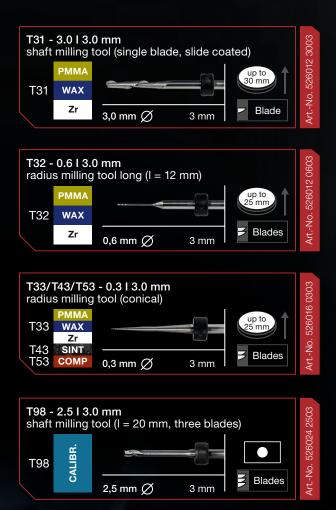












Cutters & grinders | 6 mm shaft

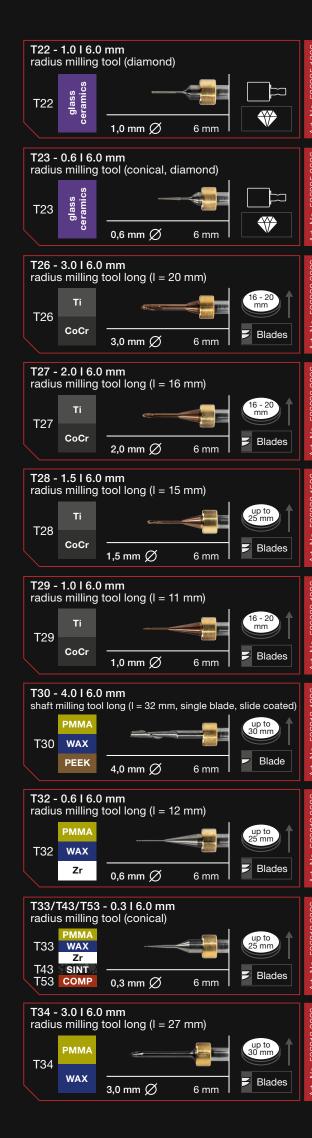
Customized solutions optimized for the particular materials and equipment

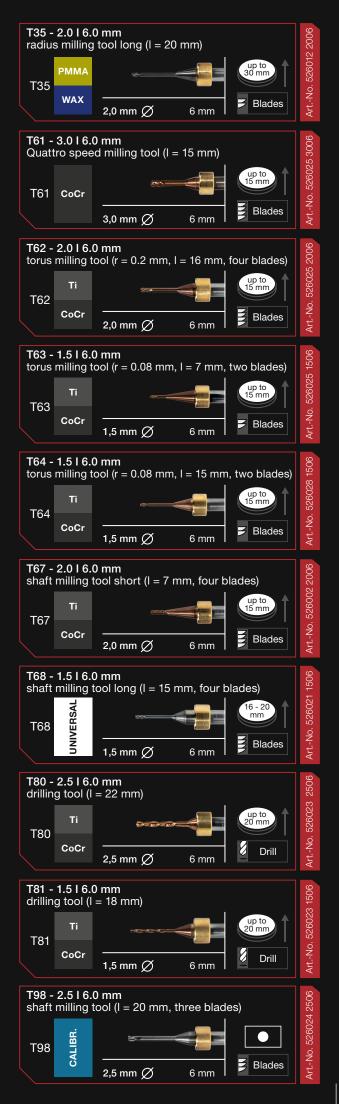
For models:

350i









Applications



350i

350i F

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350i PR

650i

350i |

650i

PREFABRICATED ABUTMENTS

- short production times
- Production of abutments in very simple processes
- high accuracy of fit due to prefabricated implant interface

250i

250i Loader P



PREFABRICATED SECONDARY PARTS WITH CORITEC ONE integrated systems: DESS, nt-trading, Medentika, Dental Direkt 360 degree turning possible ۲ fast set-up time due to Multiadapter one/one+ THERAPEUTIC SPLINTS Bite splints, bleaching splints •

- Snoring splints, Aligners
- simple and high-quality implementation in CAD/CAM processes

150i 250i

250i Loader F



HYBRID MACHINING - SINTERING AND MILLING

- Milling post-processing of finished restorations using the SLM method
- ٠ High precision milling combined with low-cost SLM process
- compatible with most SLM systems ۲

GRINDING OF CAD/CAM BLOCKS

- new 6-fold adapter enables effective production •
- exchangeable strips for different adapter systems
- Crowns, onlays, inlays, veneers, bridge framework

one/one+	150i	250i /	250i Loader PRO

IMPLANT-SUPPORTED BRIDGES AND BARS/ ONE-PIECE ABUTMENTS

- highest fitting accuracy due to new CAM technolo ٠
- Stress-free fit even with larger spans ۲
- easy production due to high degree of automation ۲ with coordinated CAM software

BIOHPP EL	EGANCE I	PREFABS
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- individual hybrid abutment on PEEK basis
- BioHPP for permanent dentures, free of metal, oxid
- homogeneous combination of titanium and BioHP

one/one+	150i	250i	250i Loader PF	C

MILLING OF MODEL CASTS

- Production in combustible materials, PEEK or dire
- allergy-free and lightweight model casting when us ٠
- cost-efficient

٠



MILLED IMPLANT MODELS

- ۲ DIM (Digital Implant Model) from nt-trading
- precisely positionable
- 2-part implant analog ۲

250i 250i Loader

MODEL MILLING BAUMANN SYSTEM

- Model fabrication in CAD/CAM process ۲
- high reproducibility and precision ۲
- Model fabrication with digital impression by intraor ۲

250i

250i Loader



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Materials



CORITEC MODEL DISC IVORY

- Blank for the production of dental models •
- low-cost material, also suitable for test purposes. • or for milling calibration bodies



CORITEC PMMA SPLINT DISC PMMA (POLYMETHYL METHACRYLATE)

Bite guards, Therapeutic splints, Drilling templates, Bite regulators

1	

JUVORA PEEK (POLYETHERETHERKETONE)

- clamp-retained constructions
- Juvora PEEK in its basic colour (brown-beige) •
- highest biological compatibility



CORITEC PMMA DISC (POLYMETHYL METHACRYLATE)

- very good mechanical properties ٠
- aesthetic shade effect due to high translucency •
- good milling behaviour



CORITEC ZR HT+ DISC (ZIRCONIUM DIOXIDE, HIGHLY TRANSLUCENT)

- highly translucent zirconium dioxide for natural esthetics
- Increased strength compared to lithium dioxide

Ø x H (mm)	
98 x 10	
98 x 12	
98 x 14	
98 x 16	
98 x 18	
98 x 20	
98 x 25	

ØxH(mm) 98 x 15

98 x 20

98 x 25

Ø x H (mm)

98 x 20

Ø x H (mm)

98 x 20



CORITEC ZR DISC (ZIRCONIUM DIOXIDE TRANSLUCENT)

dovers all dental restoration indications • up to a width of 16 units

Ø x H (mm)	
98 x 10	
98 x 12	
98 x 14	
98 x 16	
98 x 18	
	_

98 x 25



CORITEC ZR TRANSPA DISC (ZIRCONIUM DIOXIDE)

• covers all indications for dental restorations of up to 16 units



CORITEC ZR TRANSPA DISC (ZIRCONIUM DIOXIDE PRE-COLORED TRANSLUCENT)

- covers all indications for dental restorations of up to 16 units
- ideally suited for monolithic restorations •

Ø x H (mm)
98 x 16
98 x 20
98 x 25

CORITEC WAX DISC (WAX, GRA

- CORITEC Wax Disc is not suitable •
- after milling, the material can be moulds can be used in casting to
- very good millability and residue-•

CORITEC COCR DISC (NON-F

- Single crowns
- Bridges up to 16 units, full bridges, and PFM technolo



Bridges up to 16 units, full bridges, and PFM technology

CORITEC TI DISC (GRADE 2, GRADE 4, GRADE 5)

- good mechanical properties
- good milling properties
- corrosion resistant

ØxH(mm)		
98 x 10		
98 x 12		
98 x 14		
98 x 16		
98 x 18		
98 x 20		
98 x 25		

ØxH(mm)

light, medium, intense, low chromatic, high chromatic 98 x 10 bis 98 x 25

AY)	
le for use in the mouth	Ø x H (mm)
used as lost wax	98 x 18
echnology	98 x 20
-free combustion	

	Ø x H (mm)
PRECIOUS ALLOY)	98 x 8
	98 x 10
av.	98 x 12
ду	98 x 15
	98 x 18

CORITEC COCR MO DISC (NON-PRECIOUS ALLOY)

Grade 2 + 4 Ø x H (mm)	Grade 5 Ø x H (mm)
98 x 10	98 x 10
98 x 15	98 x 12
	98 x 15
	98 x 18

ØxH(mm)

98 x 8

98 x 10

98 x 12

98 x 15

98 x 18

Sales and support partner worldwide

Location

Represented for you in over 100 countries.

imes-icore® GmbH has been a leading manufacturer and technology partner since 2003 in the field of dental CAD/CAM systems and solutions.

With its unique range of dental milling and grinding systems imes-icore® offers a perfect selection for all individual requirements of dental laboratories, milling centres and dental practices of all sizes.

Our "Open-System" product philosophy makes it possible to easily integrate our milling machines into your existing workflow and to integrate them with your open scanners and your CAD/CAM software. We are open for your material selection.

Contact us or our dealers for more information or arrange your personal appointment with imes-icore[®].



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